



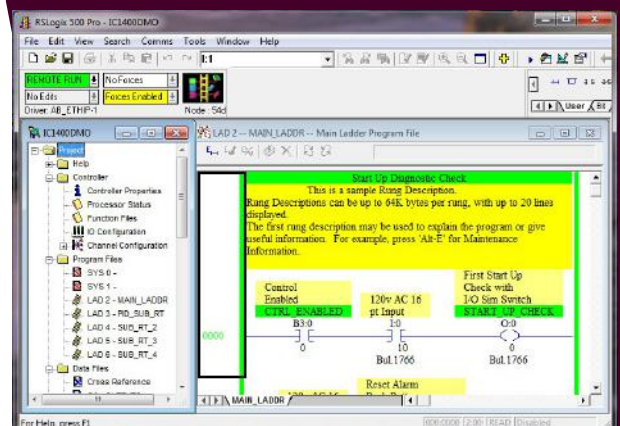
## PLC Training - AllenBradley Micrologix & SLC

**Course Code: DA-AB-SLC**

### Training meant for

This course is aimed for Allen-Bradley PLC users ( Micrologix / SLC) who want to build up a weighty knowledge about PLC (SLC & Micrologix Platform) and programming software. After completing this course, students should be able to perform the following tasks

- Understand PLC and its hardware components
- Communications, Digital & Analog IO addressing
- Get started with programming software
- Data types and addressing
- Usage of Instructions and function files
- Capability of developing customized programs in SLC / Micrologix platform



# Requisites

Background in Electrical or Electronics engineering

Basic knowledge of programming an Allen-Bradley PLC

system or comparable PLC-types is desired, but not mandatory.

## Course Contents

- Overview of the Micrologix & SLC-500 components
- RS Logix 500 software package
- Introduction to the Training Kits
- System Overview
- Communications
- Processor Fundamentals
- Programming Fundamentals
- I/O configuration
- Memory-organization, file structures e.g.
- Bit Instructions / Timers / Counters
- Comparison Instructions / Math Instructions
- Move and Logical Instructions
- Scale Instruction / Indirect and Indexed Addressing
- File Instructions / Communication Instructions
- Selectable Timed Interrupt / I/O Interrupts
- Shift Register Instructions / FBC and DDT Instructions
- FIFO and LIFO Instructions / Sequencers
- The PID Instruction
- Forcing & Troubleshooting

## Methodology

Courses offered by Diligent Automation are with proficient trainers.

Presentations (theory and examples) as well as practical exercises

bring life to the courses. A laptop with necessary software installed

will be given to each candidate during the training session.

Training kits will be provided to execute practical sessions.

- ▶ **Course Duration is 7 Days (56 Hours)**
- ▶ **Max 12 candidates per batch**
- ▶ **Course Fee: 15000 INR (Inclusive of all Taxes)**

**For more details,**

Log into [www.diligentautomation.com](http://www.diligentautomation.com)

**For any queries,**

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